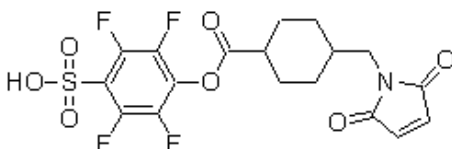


SMCC Plus™ *Enhanced water solubility, crosslinking efficiency and stability*

Ordering Information	Storage Conditions
Product Number: 4503 (5 mg)	Store at -15°C and desiccated. Expiration date is 12 months from the date of receipt.

General Properties



Molecular Weight: 465.37

Appearance: white crystal

Solvents: dimethylsulfoxide (DMSO) or dimethylformamide (DMF)

Note: SMCC Plus™ is soluble in water and many other aqueous buffers, but it is less stable than in DMSO or DMF. Thus it is not recommended to make buffer stock solutions for repeated use. In addition, its solubility decreases with increasing salt concentration.

Biological Applications

SMCC Plus™, the water-soluble analog SMCC, is a heterobifunctional crosslinker that contains an activated ester and maleimide group that allow covalent conjugation of amine- and sulfhydryl-containing molecules. The activated ester moiety reacts with primary amines at pH 7-9 to form amide bonds, while its maleimide group reacts with sulfhydryl groups at pH 6.5-7.5 to form stable thioether bonds. The activated ester is more stable than the classic NHS ester in aqueous solutions, but has similar reactivity to amines.

In aqueous solutions, the hydrolytic degradation of activated ester is a competing reaction whose rate increases with pH. The maleimide group is more stable than the activated ester group but will slowly hydrolyze and lose its reaction specificity for sulfhydryls at pH values > 7.5. For these reasons, conjugations with this crosslinker are usually performed at pH 7.2-7.5, with the activated ester (amine-targeted) reacted either before or simultaneously with the maleimide (sulfhydryl-targeted) reaction.

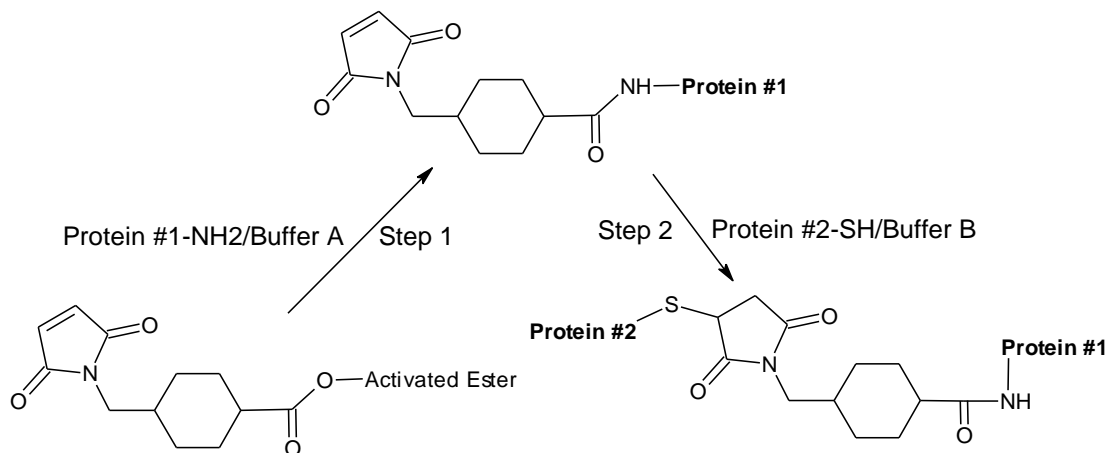
The cyclohexane ring in the spacer arm of this reagent decreases the rate of hydrolysis of the maleimide group compared to similar reagents that do not contain this ring. This feature enables proteins that have been maleimide-activated with SMCC Plus™ to be lyophilized and stored for later conjugation to a sulfhydryl-containing molecule. Many maleimide-activated protein products are produced in this manner.

SMCC Plus™ is used to prepare antibody-enzyme and hapten-carrier protein conjugates in a two-step reaction scheme as shown below. 1) the amine-containing protein is reacted with a several-fold molar excess of the crosslinker, followed by the removal of excess (non-reacted) reagent by desalting or dialysis; 2), the sulfhydryl-containing molecule is added to react with the maleimide groups already attached to the first protein.

Procedures for Two-step Protein Cross-linking

Generally, a 10- to 50-fold molar excess of SMCC Plus™ over the amount of amine-containing protein results in sufficient maleimide activation to enable several sulfhydryl-containing proteins to be conjugated to each amine-containing protein. More dilute protein solutions require greater fold molar

excess of reagent to achieve the same activation level. Empirical testing is necessary to determine optimal activation levels and final conjugation ratios for the intended application.



1. Prepare conjugation buffer for amine-containing protein, Protein-NH₂ (Buffer A): Phosphate buffered saline (PBS, pH 7.2) or other amine-free buffers with pH 7.2 to 8.0 are OK to use for this purpose.

Note: Avoid buffers containing primary amines (e.g. Tris or glycine) and sulfhydryls during conjugation because they will compete with the intended reaction. If necessary, dialyze or desalt samples into an appropriate buffer such as PBS.

2. Prepare conjugation buffer for sulfhydryl-containing protein, Protein-SH (Buffer B): Sulfhydryl-free buffers at pH 6.5-7.5 are OK to use for this purpose.

Note 1: Avoid buffers containing sulfhydryls during conjugation because they will compete with the intended reaction. If necessary, dialyze or desalt samples into an appropriate buffer such as PBS.

Note 2: The addition of 1-5 mM EDTA helps to chelate divalent metals, thereby reducing disulfide formation in the sulfhydryl-containing protein.

3. Prepare desalting column to separate modified protein from excess crosslinker and reaction by-products.

4. Prepare amine-containing (Protein-NH₂) and sulfhydryl-containing protein (Protein-SH) solutions in their Conjugation Buffers A and B.

5. Prepare Protein #1-SMCC Plus™ conjugate: Add the appropriate amount of SMCC Plus™ to Protein #1 solution in buffer A. The concentration of the Protein-NH₂ determines the molar ratio of SMCC Plus™ required. The required amount of SMCC Plus™ is suggested as follows, but the best ratio has to be determined experimentally by using the target proteins:

- Protein samples < 1 mg/mL use 40-80-fold molar excess.
- Protein samples of 1-4 mg/mL use 20-fold molar excess.
- Protein samples of 5-10 mg/mL use 5- to 10-fold molar excess.

6. Incubate the above reaction mixture at room temperature for 30 - 60 minutes or at 4 °C for 2 - 4 hours.

Note 1: To stop the conjugation reaction before completion, add buffer containing reduced cysteine at a concentration several times greater than the sulfhydryls of Protein-SH.

Note 2: Conjugation efficiency can be estimated by electrophoresis separation and subsequent protein staining.

7. Remove excess SMCC Plus™ using a desalting column equilibrated with Conjugation Buffer A.

8. Combine and mix sulfhydryl-containing (Protein-SH) and desalted amine-containing protein (Protein-NH₂)-SMCC Plus™ conjugate in a molar ratio corresponding to that desired for the final conjugate and consistent with the relative number of sulfhydryl and activated amines that exist on the two proteins.

Note: Molecules to be reacted with the maleimide moiety must have free (reduced) sulfhydryls. For proteins, reduce disulfide bonds using 5 mM TCEP at room temperature for 30 minutes, followed by two passes through a suitable desalting column. Be aware that proteins (e.g., antibodies) may be inactivated by complete reduction of their disulfide bonds. Selective reduction of hinge-region disulfide bonds in IgG can be accomplished with 2-mercaptoethylamine•HCl (2-MEA). Sulfhydryls may be added to molecules using N-succinimidyl S-acetylthioacetate (SATA) or 2-iminothiolane•HCl (Traut's Reagent), which modify primary amines.

Storage Conditions

Store at 2 °C to 8 °C. Expiration date is one year from the date of receipt.

Note: SMCC Plus™ is moisture-sensitive. Store desiccated. Equilibrate vial to room temperature before opening to avoid moisture condensation. Dissolve needed amount of reagent and use it immediately before hydrolysis occurs. Discard any unused reconstituted reagent. Do not store reagent in solution.

References

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5. Partis, M.D., et al. (1983). Cross-linking of proteins by omega-maleimido alkanoyl N-hydroxysuccinimide esters. *J. Protein. Chem.* 2:263-77.
6. Yoshitake, S., et al. (1982). Mild and efficient conjugation of rabbit Fab and horseradish peroxidase using a maleimide compound and its use for enzyme immunoassay. *J. Biochem.* 92:1413-24.

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